

Work Order ID 139693

Tuesday, December 01, 2015

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Item ID:	Revision ID:		
Item Name:			
Draw Nbr:	Start Date: 12/1/2015 11:	Start Qty: 1.0000	
Revision Nbr	Required Date: 12/1/2015 11:	Reqd Qty: 1.0000	
Reference: ECN15-646	Cust Item ID:	Customer ID:	
Description: UPDATE P/W PER ECN 15-646 D350-822-011 FMS-D350-822 REV C		Sales Order:	

Approvals:	Process Plan: <u>MCJ</u>	Date: <u>DEC 01 2015</u>	Tooling:	Date: _____
	QC: _____	Date: _____	SPC (Y/N):	Date: _____

Hours

Sequence ID	Work Center ID	Operation Description	Set Up	Run	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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List Lots

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Criteria : Item ID: D350-822-011 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D350-822-011	Evaluation Warehouse	121721	11/3/2015	1.0000		QC21	CHG001	shipped for evaluation - S/O118273 - United Aero Helicopters
PA100 PUREair System for AS350/EC130	Customer evaluation							
	Evaluation Warehouse	121722	11/3/2015	1.0000		QC21	CHG003	shipped for evaluation - S/O118113 - HeliSupport NZ LTD
	Customer evaluation							
	Evaluation Warehouse	121723	11/3/2015	1.0000		QC21	CHG001	Shipped for evaluation - S/O 118486 - Ultimate PTY
	Customer evaluation							
	Evaluation Warehouse	134021	11/3/2015	1.0000		QC21	CHG002	Shipped for evaluation - S/O122047 - Heliconia Industries
	Customer-evaluation							
	Main Warehouse	135295	11/3/2015	1.0000		QC21	CHG002	
	FG033							
Total:				5.0000				

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ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 15.12.01	Job No.:	ADR Yes/No: N	ADR Date:	ECN #: 15- 646
Product No.: D350-822		Created By: KJ	Approved By: <i>A.S.</i>	
Product Name: PA100 PUREair System		Checked By: <i>A.S.</i>		

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)	Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	N			DQA / QA Coord.	Y	PS / ED	
Production Manager / Coord.	Y	MP / MF		QC Coordinator	Y	PD	
Purchasing Manager / Purchasing Coord.	N	LL / CL		Customer Support	Y	SW / LM	
Production Engineering Coord.	N	DD / JLM		Customer Technical Support	Y	MB / HS	
Production Engineering Coord.	N	DL		Marketing	Y	SL / WR	
Customer Order Processing	N	SL / BG		Sales Support Manager	Y	CP	

Reason for Change:
Updated FMS that permits flight into falling/blowing snow with the PA100 installed

Documents Affected:
Release FMS-D350-822 Rev C

IF APPLICABLE: NCR: _____ PAR: _____ CAR: _____ CIR: _____ URF: _____

PAPERWORK UPDATE ☒ PARTS MUST COMPLY ☐ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	N			
12	Update Product Specification Files (Bluefiles)	Y	KJ		15.12.01 <i>AJ</i>
13	Update Approved/Preliminary Dwg PDF Files	N			
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	N			
17	Update / Verify Airworthiness Release Certificate Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ		15.12.01 <i>AJ</i>
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	N			
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

Please update all kits in stock and in progress with this new FMS

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ECN Verified & Complete: _____ Date: _____